

SEMiX<sup>®</sup> 3s

## Trench IGBT Modules

### SEMiX303GB12E4s

#### Features

- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- UL recognised file no. E63532

#### Typical Applications\*

- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperature limited to  $T_C=125^{\circ}C$  max.
- Product reliability results are valid for  $T_j=150^{\circ}C$

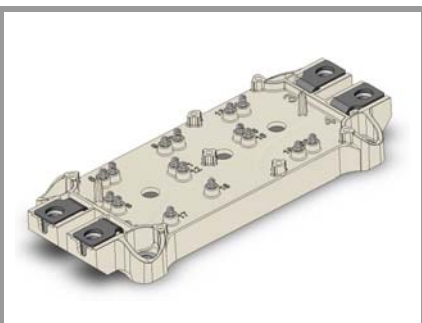


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Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
<b>IGBT</b>				
$V_{CES}$			1200	V
$I_C$	$T_j = 175^{\circ}C$	$T_c = 25^{\circ}C$	466	A
		$T_c = 80^{\circ}C$	359	A
$I_{Cnom}$			300	A
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$		900	A
$V_{GES}$			-20 ... 20	V
$t_{psc}$	$V_{CC} = 800 V$	$T_j = 150^{\circ}C$	10	$\mu s$
	$V_{GE} \leq 20 V$			
	$V_{CES} \leq 1200 V$			
$T_j$			-40 ... 175	$^{\circ}C$
<b>Inverse diode</b>				
$I_F$	$T_j = 175^{\circ}C$	$T_c = 25^{\circ}C$	338	A
		$T_c = 80^{\circ}C$	252	A
$I_{Fnom}$			300	A
$I_{FRM}$	$I_{FRM} = 3 \times I_{Fnom}$		900	A
$I_{FSM}$	$t_p = 10 ms, \sin 180^{\circ}, T_j = 25^{\circ}C$		1485	A
$T_j$			-40 ... 175	$^{\circ}C$
<b>Module</b>				
$I_{t(RMS)}$			600	A
$T_{stg}$			-40 ... 125	$^{\circ}C$
$V_{isol}$	AC sinus 50Hz, t = 1 min		4000	V

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>IGBT</b>						
$V_{CE(sat)}$	$I_C = 100 A$	$T_j = 25^{\circ}C$	1.8	2.05		V
		$T_j = 150^{\circ}C$	2.2	2.4		V
$V_{CE0}$		$T_j = 25^{\circ}C$	0.8	0.9		V
		$T_j = 150^{\circ}C$	0.7	0.8		V
$r_{CE}$	$V_{GE} = 15 V$	$T_j = 25^{\circ}C$	3.3	3.8		m $\Omega$
		$T_j = 150^{\circ}C$	5.0	5.3		m $\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 11.4 mA$		5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0 V$ $V_{CE} = 1200 V$	$T_j = 25^{\circ}C$	0.1	0.3		mA
		$T_j = 150^{\circ}C$				mA
$C_{ies}$	$V_{CE} = 25 V$ $V_{GE} = 0 V$	$f = 1 MHz$		18.5		nF
$C_{oes}$		$f = 1 MHz$		1.22		nF
$C_{res}$		$f = 1 MHz$		1.03		nF
$Q_G$	$V_{GE} = -8 V \dots +15 V$			1695		nC
$R_{Gint}$	$T_j = 25^{\circ}C$			2.50		$\Omega$
$t_{d(on)}$	$V_{CC} = 600 V$	$T_j = 150^{\circ}C$		255		ns
$t_r$	$I_C = 300 A$	$T_j = 150^{\circ}C$		57		ns
		$T_j = 150^{\circ}C$		30		mJ
$E_{on}$	$R_{G on} = 1.8 \Omega$			30		mJ
$t_{d(off)}$	$R_{G off} = 1.8 \Omega$			565		ns
$t_f$	$di/dt_{on} = 5250 A/\mu s$			98		ns
$E_{off}$	$di/dt_{off} = 2825 A/\mu s$			41.2		mJ
$R_{th(j-c)}$	per IGBT				0.095	K/W

# SEMiX303GB12E4s



SEMiX® 3s

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Inverse diode</b>						
$V_F = V_{EC}$	$I_F = 300\text{ A}$	$T_j = 25^\circ\text{C}$		2.2	2.52	V
	$V_{GE} = 0\text{ V}$ chip	$T_j = 150^\circ\text{C}$		2.2	2.5	V
$V_{F0}$		$T_j = 25^\circ\text{C}$	1.1	1.3	1.5	V
		$T_j = 150^\circ\text{C}$	0.7	0.9	1.1	V
$r_F$		$T_j = 25^\circ\text{C}$	2.7	3.0	3.4	m $\Omega$
		$T_j = 150^\circ\text{C}$	3.5	4.2	4.6	m $\Omega$
$I_{RRM}$	$I_F = 300\text{ A}$	$T_j = 150^\circ\text{C}$		300		A
$Q_{rr}$	$di/dt_{off} = 5100\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		44.2		$\mu\text{C}$
$E_{rr}$	$V_{GE} = -15\text{ V}$	$T_j = 150^\circ\text{C}$		17.7		mJ
$R_{th(j-c)}$	per diode				0.18	K/W
<b>Module</b>						
$L_{CE}$				20		nH
$R_{CC'+EE'}$	res., terminal-chip	$T_C = 25^\circ\text{C}$		0.7		m $\Omega$
		$T_C = 125^\circ\text{C}$		1		m $\Omega$
$R_{th(c-s)}$	per module			0.04		K/W
$M_s$	to heat sink (M5)		3		5	Nm
$M_t$		to terminals (M6)	2.5		5	Nm
$w$					300	g
<b>Temperatur Sensor</b>						
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ;			$3550$ $\pm 2\%$		K



GB

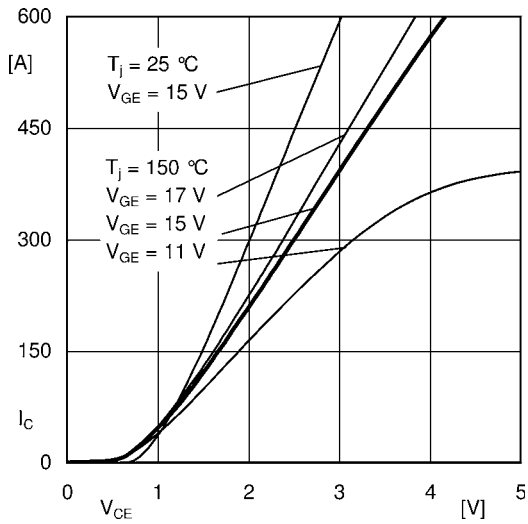


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

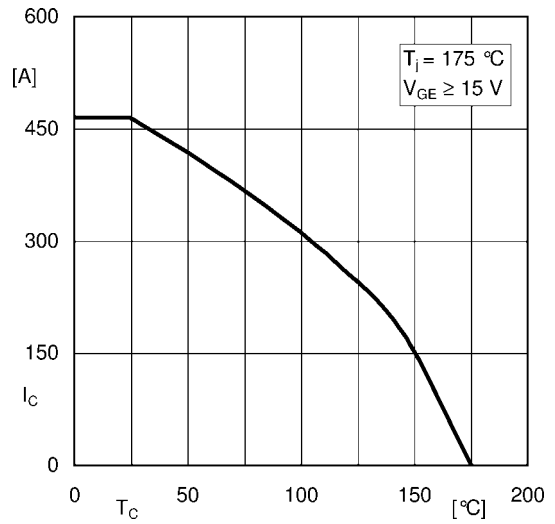


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

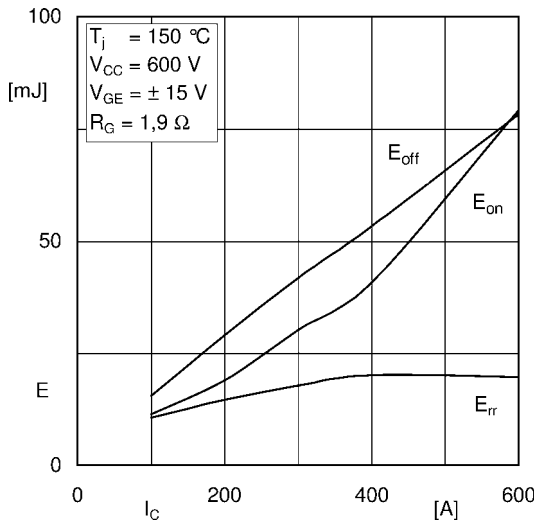


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

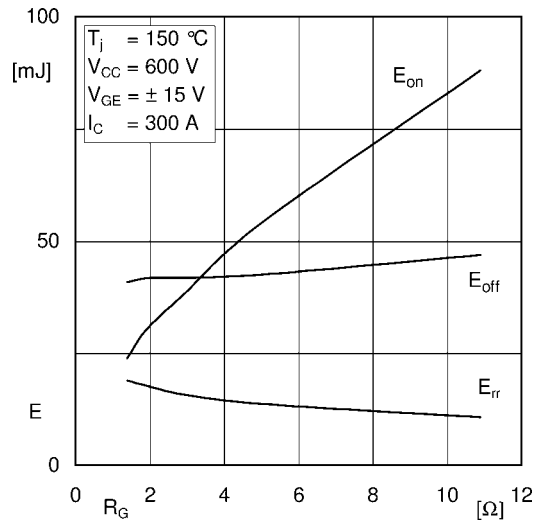


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

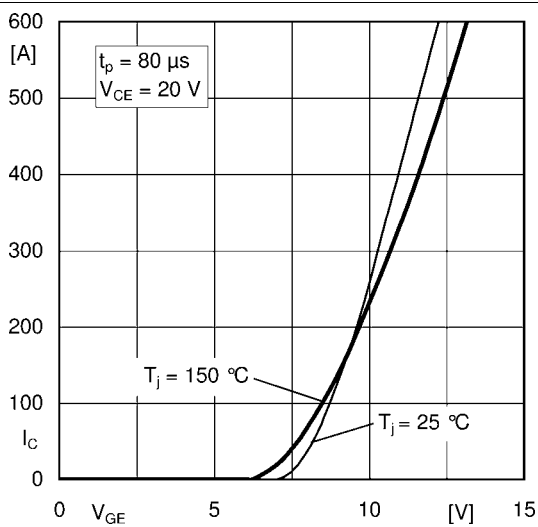


Fig. 5: Typ. transfer characteristic

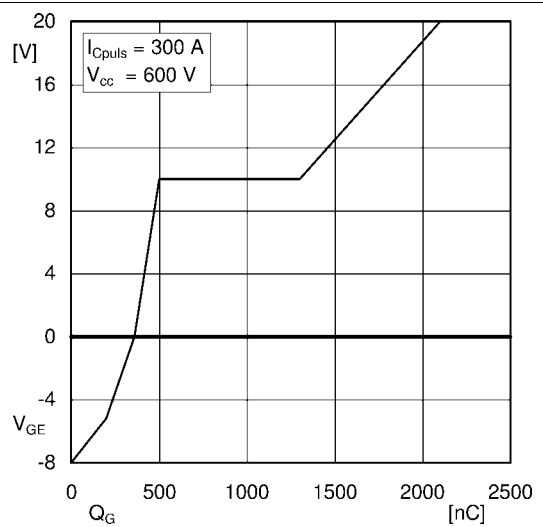


Fig. 6: Typ. gate charge characteristic

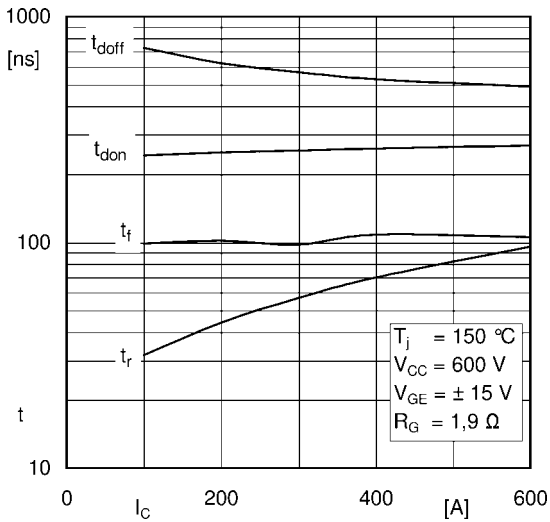


Fig. 7: Typ. switching times vs.  $I_C$

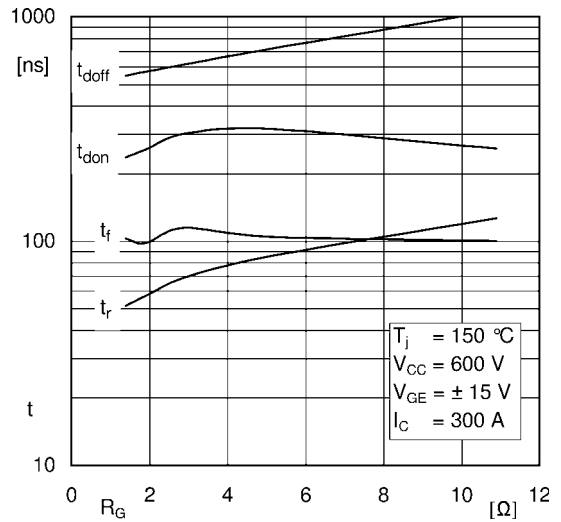


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

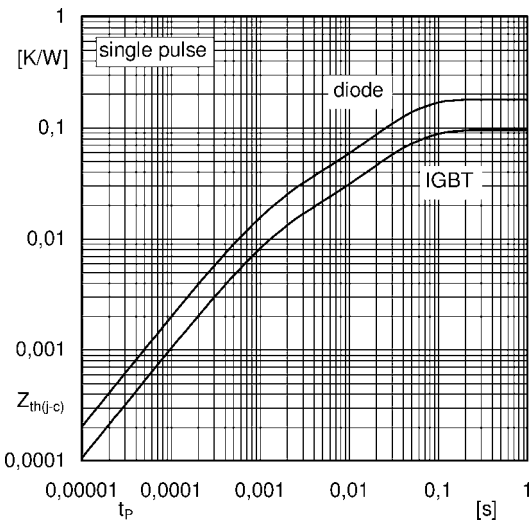


Fig. 9: Typ. transient thermal impedance

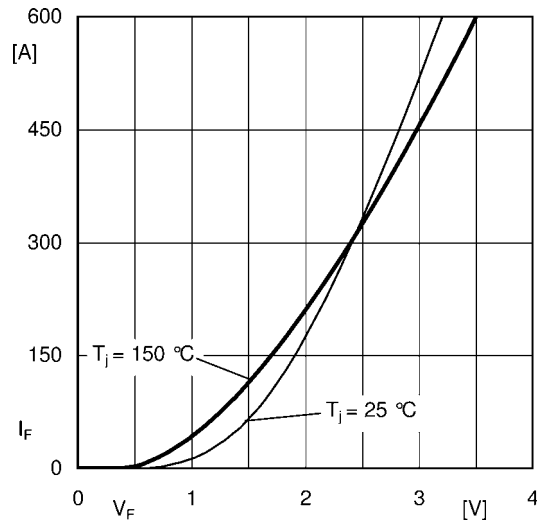


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC+EE'}$

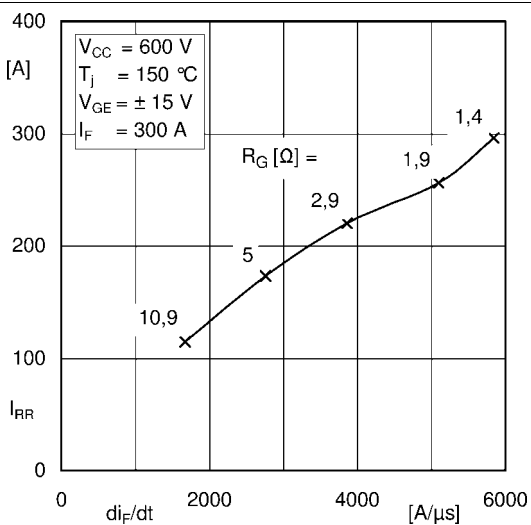


Fig. 11: Typ. CAL diode peak reverse recovery current

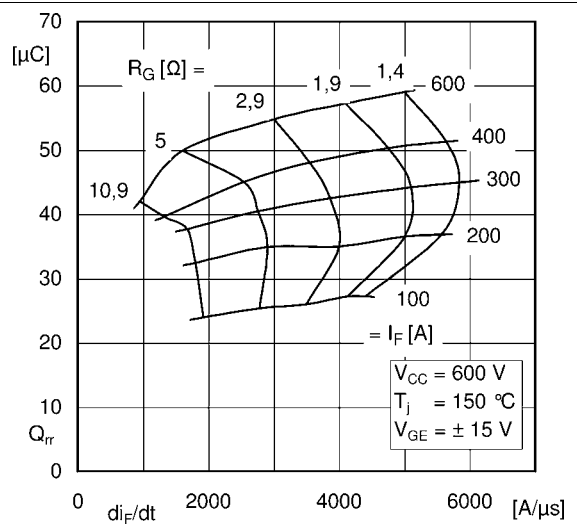


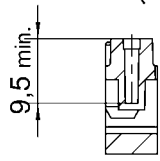
Fig. 12: Typ. CAL diode recovery charge

# SEMiX303GB12E4s

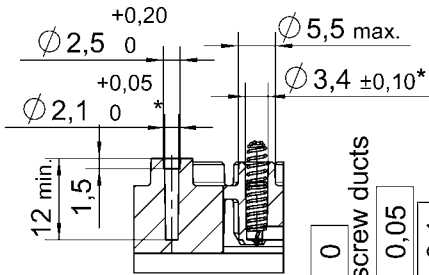
Case: SEMiX 3s

general tolerance ISO 2768-mK

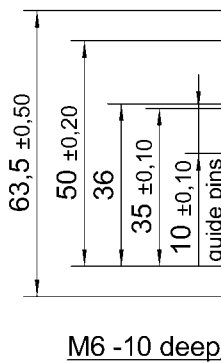
screw duct  
(1x centre) :  
H-H (1:1)



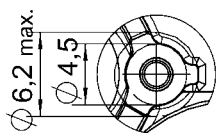
screw duct (6x)  
spring duct (16x) :  
A-A (1:1)



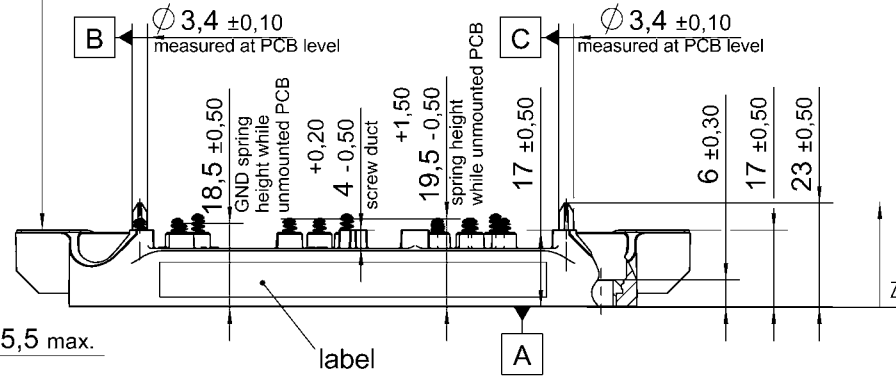
marking of terminals



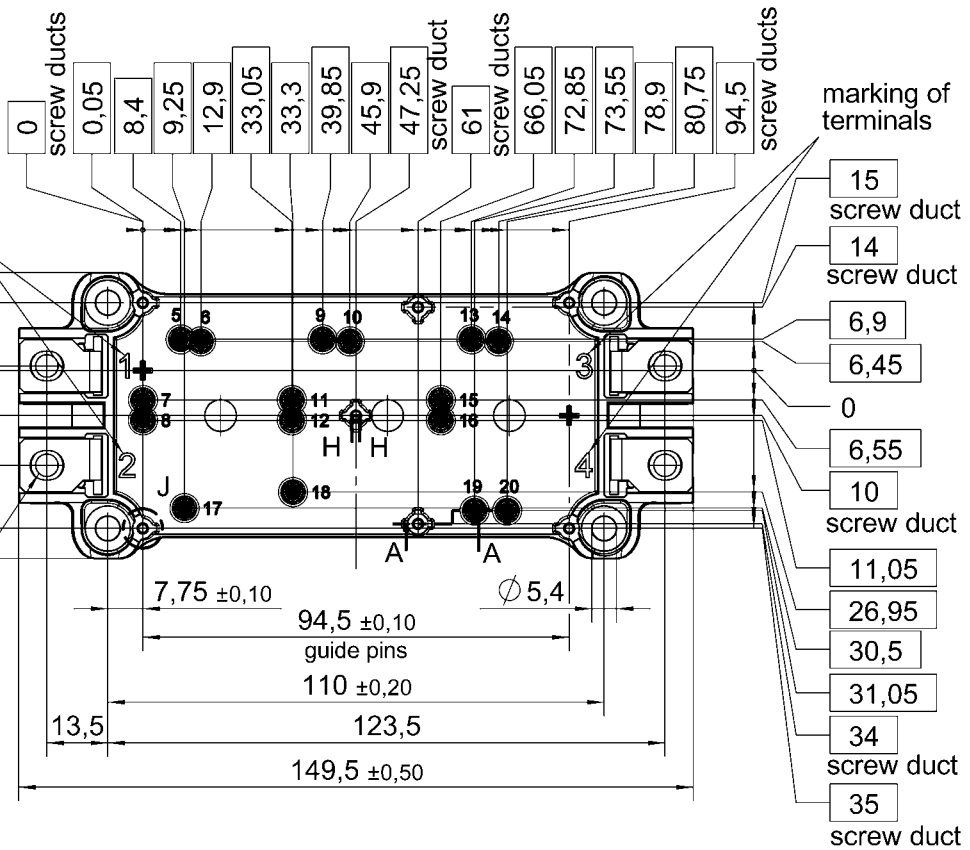
screw duct  
top view (7x) :  
J (2:1)



	0,3	connector 1-2 / 3-4
	0,2	each connector A



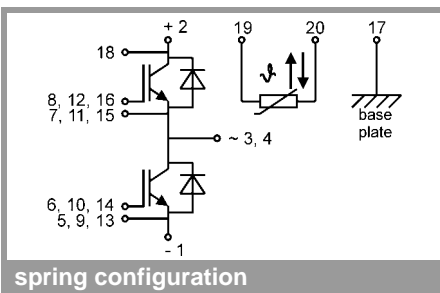
All measures in Z-direction  
valid as mounted to heat sink



\*screw ducts / spring ducts with  $\phi \pm 0,2$  A B C

Rules for the contact PCB:  
- holes guidepins =  $\phi 4 \pm 0,1$  / position tolerance  $\pm 0,1$   
- spring landing pad =  $\phi 3,5 \pm 0,2$  / position tolerance  $\pm 0,2$

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spring configuration

# SEMiX303GB12E4s

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

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